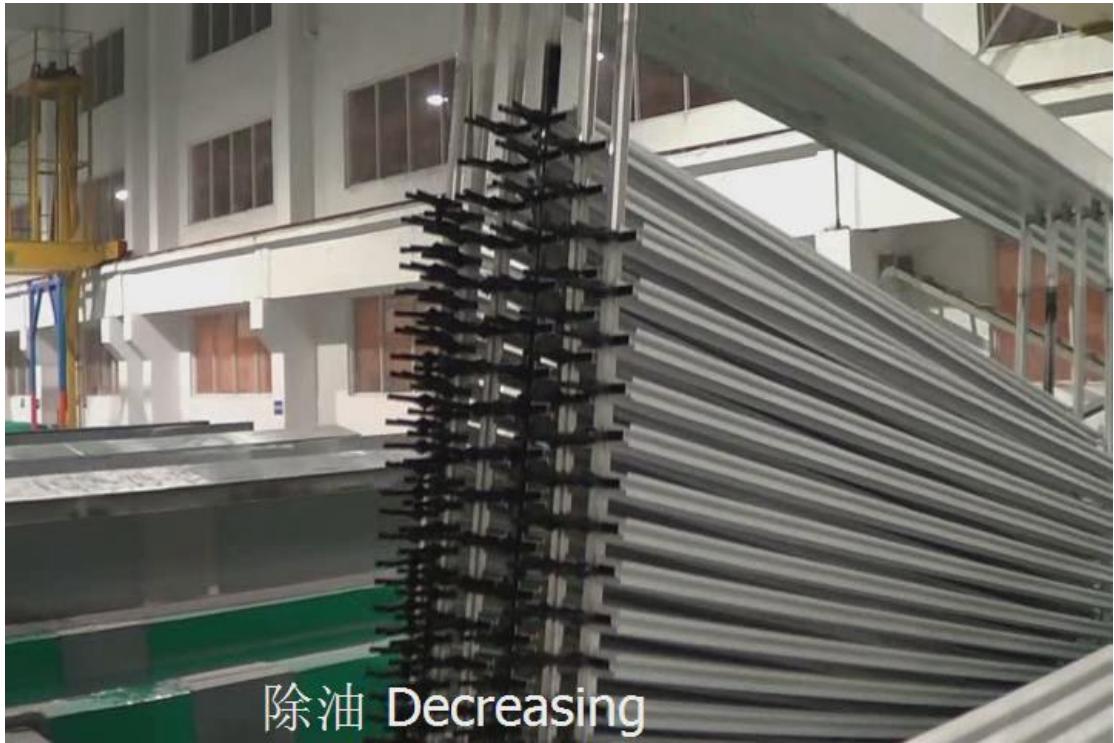


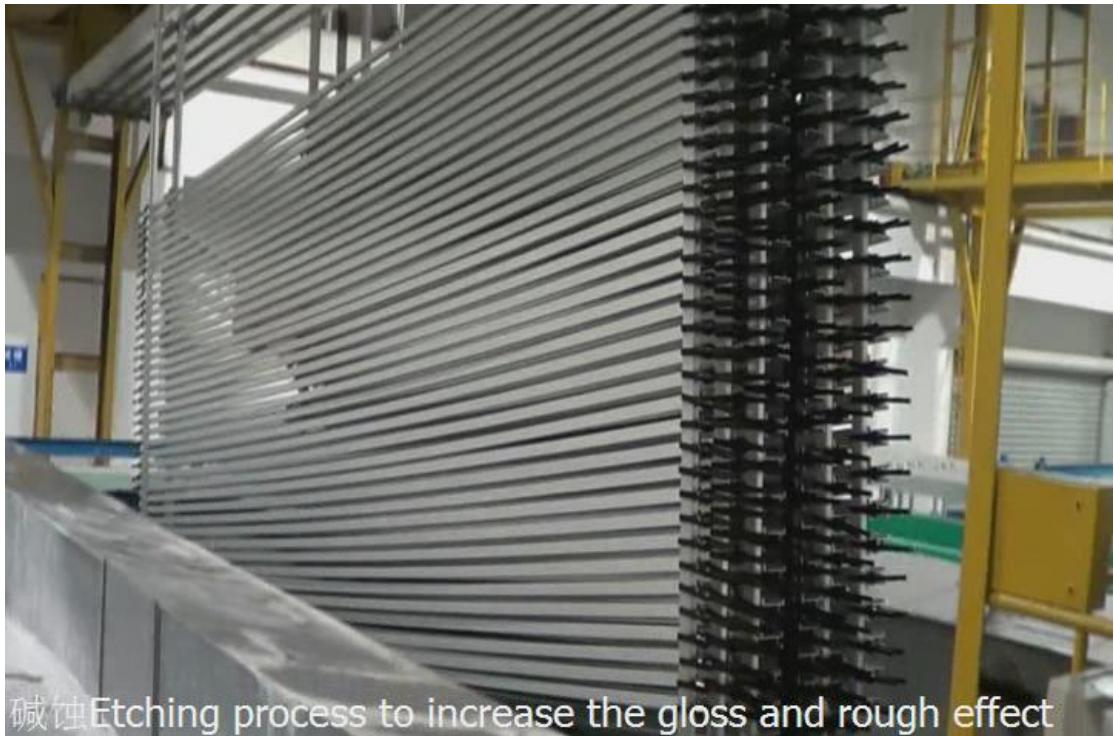
WORK FLOW CHART:

1. 打磨导电杆 polishing the conduct beam
2. 上料过程 hanging profile to beam preparing for crane take
3. 除油 decreasing
4. 碱蚀 etching process to increase the gloss and rough effect
5. 碱蚀后喷淋 spray washing after etching
6. 氧化前分料 blanking zone before anodizing
7. 氧化整流器操作 anodizing rectifier opearation
8. 氧化起料 lifting profile after anodizing
9. 氧化后喷淋 spray washing after anodizing
10. 着色过程 colouring process
11. 无线带料转移 wireless trolley transport
12. 封孔过程 sealing process
13. 滴干待卸 dry and waiting for offloading
14. 卸料过程 offloading process
15. 空架传送 empty frame transfer





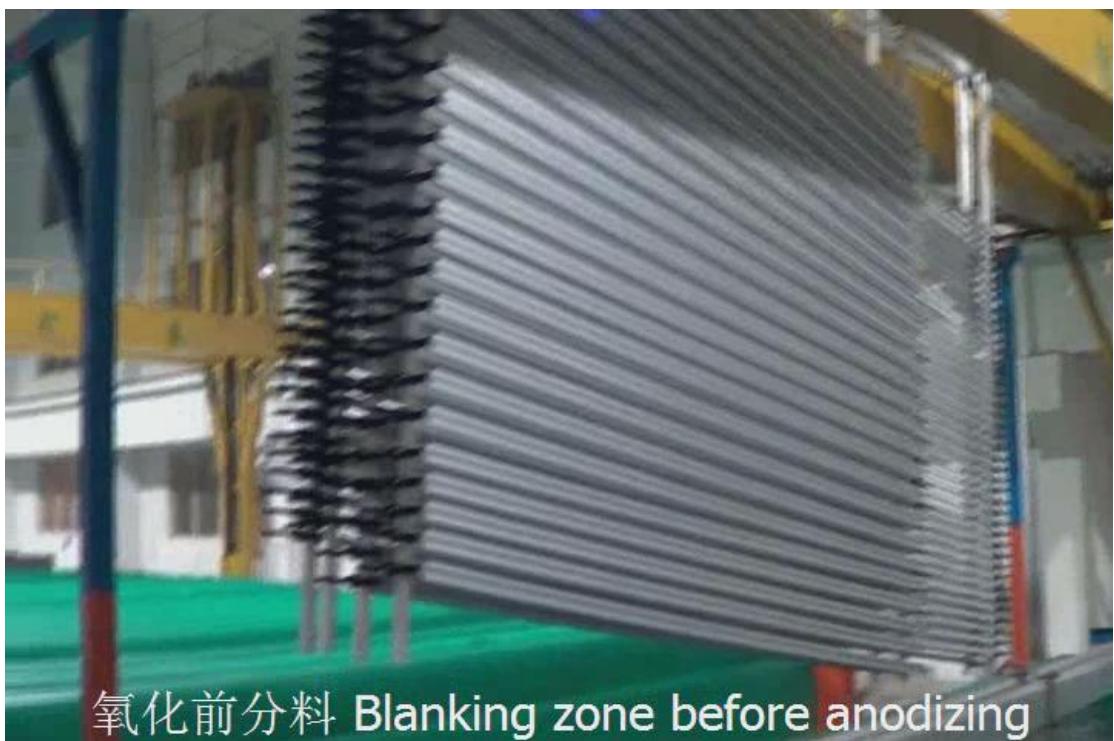
除油 Decreasing



碱蚀 Etching process to increase the gloss and rough effect



碱蚀后喷淋 Spray washing after etching



氧化前分料 Blanking zone before anodizing



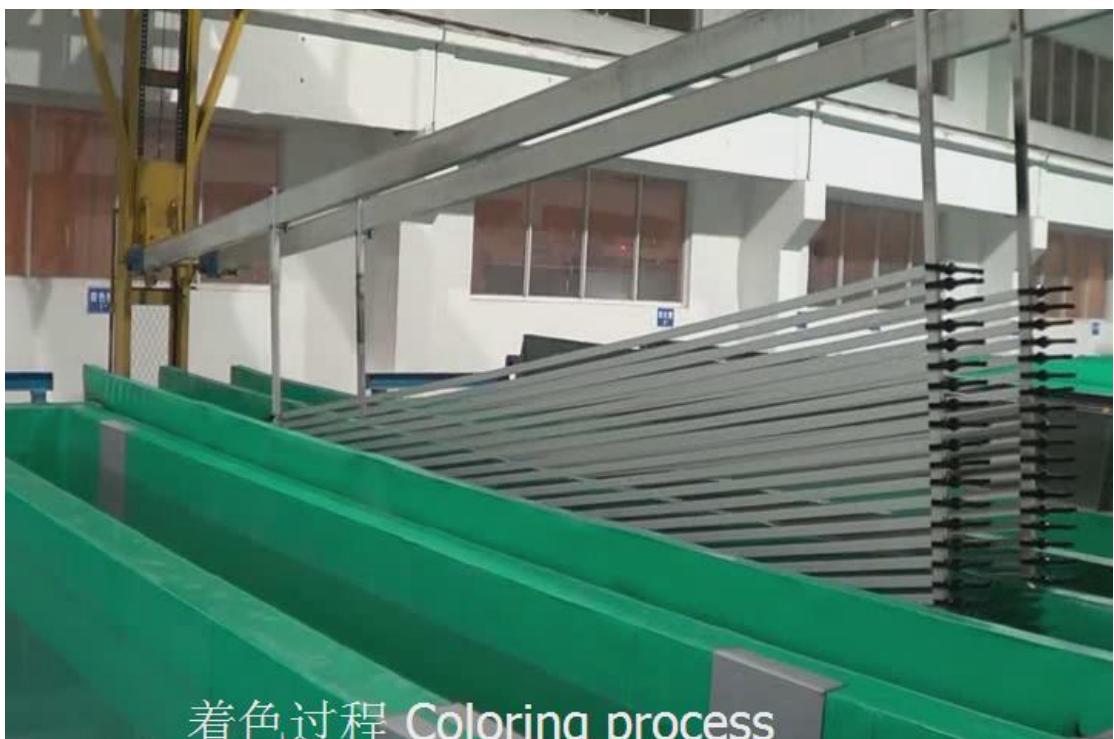
氧化整流器操作 anodizing rectifier operation



氧化起料 Lifting the profiles after anodizing



氧化后喷淋spray washing after anodizing



着色过程 Coloring process



无线带料转移 Wireless trolley transport



封孔过程 sealing process



滴干待卸 Dry and waiting for offloading



滴干待卸 Dry and waiting for offloading

